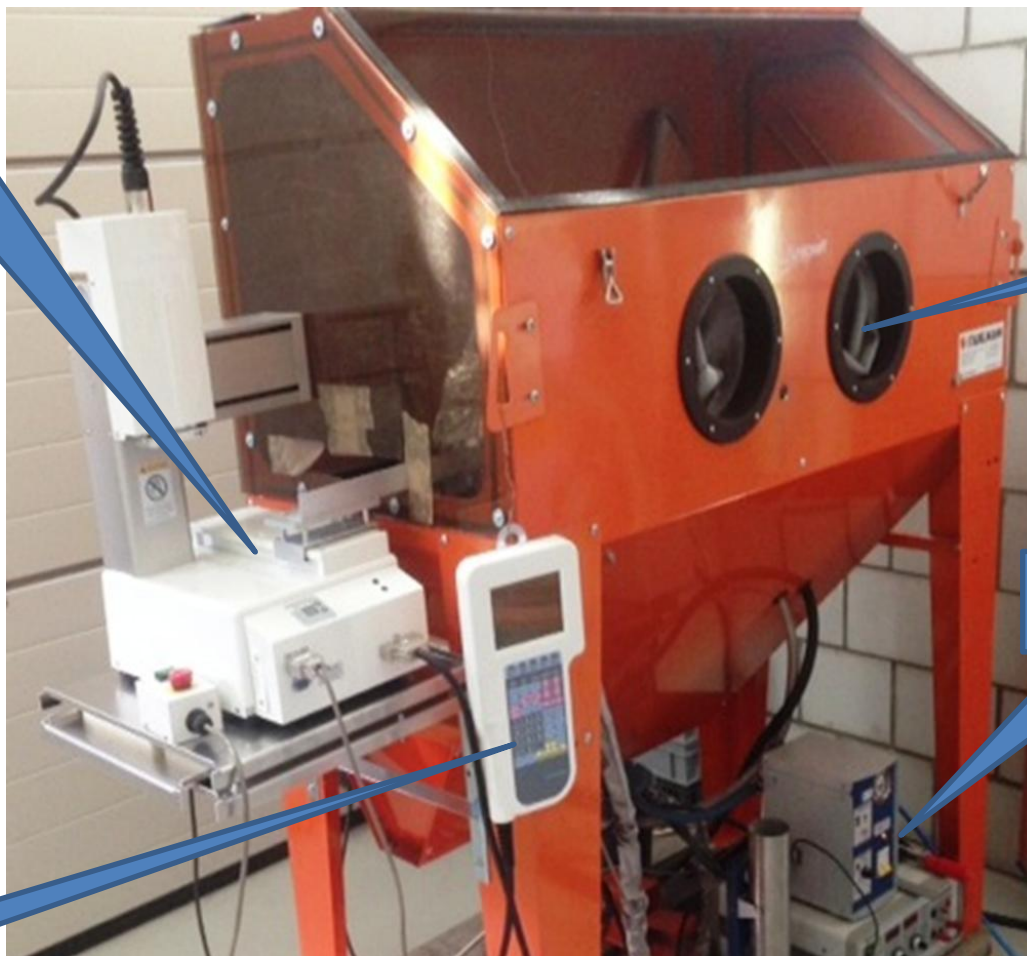


SWISSNANO COAT SA



Установка 3D напыления

Robot --manipulator
with integrated nozzle

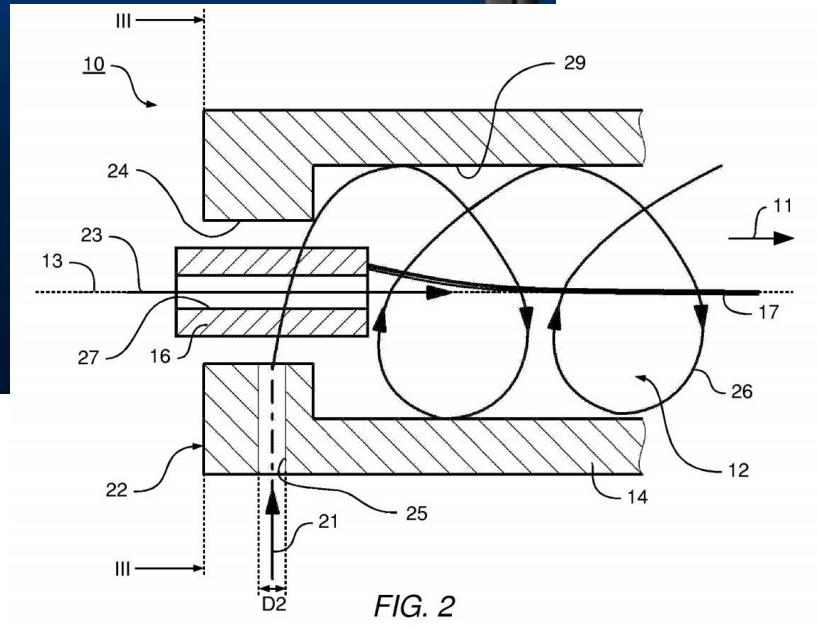
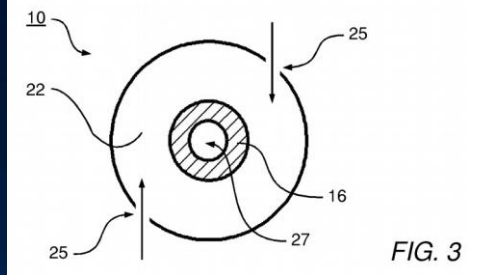
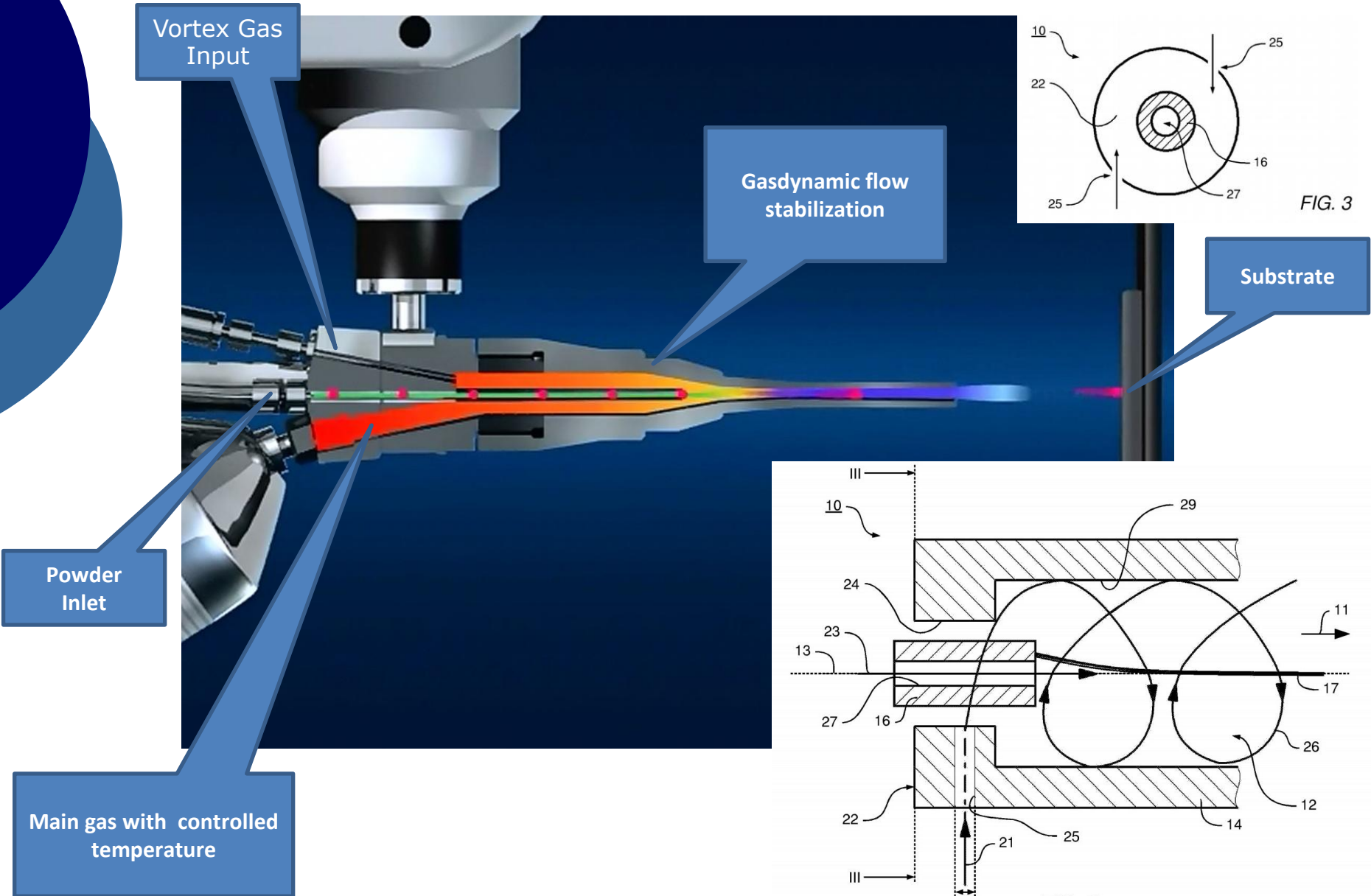


Chamber

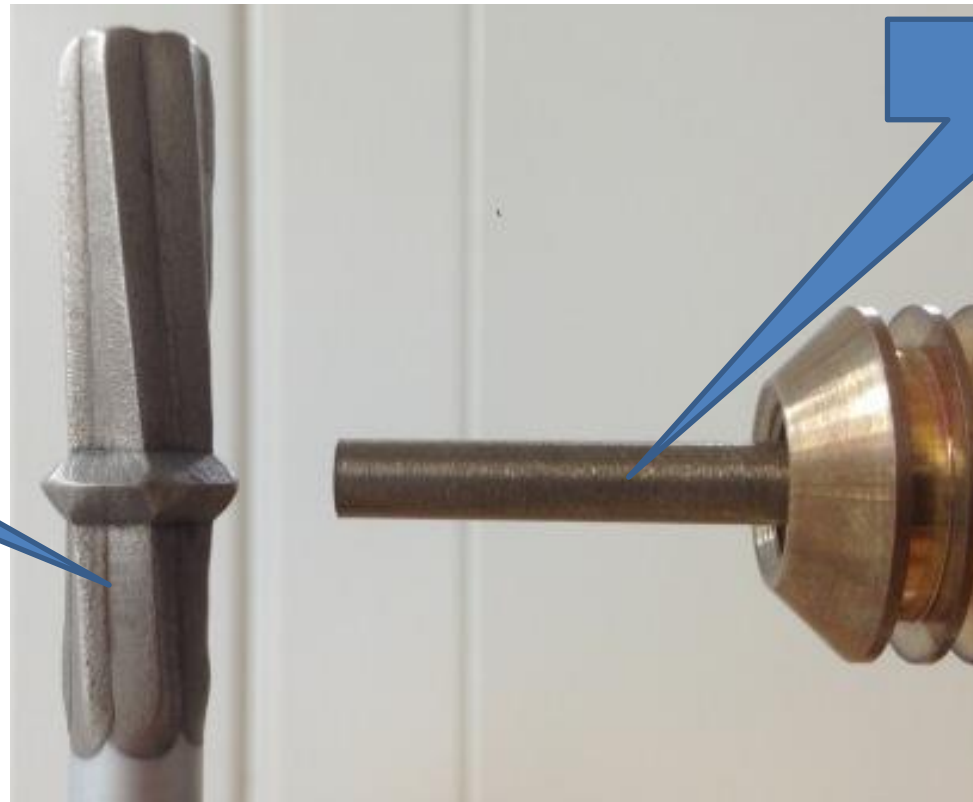
Powder Loading

Control Panel

Diagram of the nozzle device



3D Coating Printing



3D coating of steel on Al

Nozzle

Rapid prototyping of complex shapes

Basic properties of 3D structures

- High adhesion(30-120 MPa)
- Homogeneous structure of spraying
- Low porosity (0.1-1%)
- High electrical and thermal conductivity between the coating and the substrate
- Any thickness(0.02 – 5 mm);
- Smooth surface $R_z = 20-40$;
- Possibility of any subsequent machining

-
- **Material of powder: metal, metal alloys, ceramics:**
WC-Co, CrC-NiCr, Al, Cu, Al₂O₃, SiO₂, SiC, Ni, Cr, Fe, B, C, Ti, Cr₂O₃, Zn, B₂O, TiO₂, WC, ZnB₂, (TiB₂+Ni+MoS₂), (Ti+Ni), (TiC+Ni+MoS₂), (TiB₂+Ni), (C, Co, Fe, W), (C, Cr, Ni), (Al, Ni), (Al, Hf, Fe, Mg, Si, Ti, Y, Zr)
 - On metals, metal alloys, ceramics, glass, some plastics

The growth of 3D structures as possible on flat and on curved surfaces or complex shape



Nickel on ceramics



Ferromagnetic alloys
on aluminum

Example of complex shapes rapid 3D prototyping



Cu-part